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### CERTIFICATE OF TEST REPORT NO. 9894

### **Bagster Investments Pty Ltd**



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DATE OF ISSUE: 26/08/2024 REPORT NO: 9894

DATE OF EXPIRY: 26/08/2029

#### PACKAGE PERFORMANCE TESTS - DANDENONG SOUTH TEST FACILITY

PRODUCT TESTED: 550kg MPGM orange woven polypropylene (PP) FIBC incorporating six lifting loops

with a liner and a closing zip configuration

**SAMPLE SELECTION:** Samples selected and identified by client or their agent

**SPECIFICATIONS:** Refer to pages 4 to 7 of this report

CLIENT: Bagster Investments Pty Ltd, 6 Lilly Pilly Place, Mooloolaba 4557

TOP LIFT TEST DATE OF TEST: 14/08/2024

One (1) sample, prepared as it would be used in transport, was subjected to a single cycle load of not less than 3300kg and held for five minutes at ambient conditions. Test Load =  $6 \times MPGM = 6 \times 550 = 3300$ kg

SAMPLE NO	RESULT
24-9894-01	Pass

Test Method: The United Nations Recommendations on the Transport of Dangerous Goods 23rd Edition 6.5.6.5

TOPPLE TEST DATE OF TEST: 14/08/2024

One (1) sample, prepared as it would be used in transport to a mass of 550kg, was toppled from a height of not less than 0.8 metres onto its top edge.

SAMPLE NO	RESULT
24-9894-02	Pass

Test Method: The United Nations Recommendations on the Transport of Dangerous Goods 23rd Edition 6.5.6.11

RIGHTING TEST DATE OF TEST: 14/08/2024

After the Topple Test, as the sample was lying on its side, it was lifted by 2 loops at a rate of not less than 0.1m/s until it was clear off the ground. The sample was suspended for five minutes.

SAMPLE NO	RESULT
24-9894-02	Pass

Test Method: The United Nations Recommendations on the Transport of Dangerous Goods 23rd Edition 6.5.6.12





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DATE OF ISSUE: 26/08/2024 REPORT NO: 9894

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DROP TEST DATE OF TEST: 14/08/2024

One (1) sample, prepared as it would be used in transport to a mass of not less than 550kg, was dropped onto its base from a height of not less than 0.8 metres.

SAMPLE NO	RESULT
24-9894-03	Pass

Test Method: The United Nations Recommendations on the Transport of Dangerous Goods 23rd Edition 6.5.6.9

STACKING TEST DATE OF TEST: 15/08/2024

One (1) sample, prepared as it would be used in transport to a mass of not less than 550kg, was subjected to a test load of not less than 2970kg for 24 hours. Test Load =  $1.8 \times MPGM \times Stack$  Height =  $1.8 \times 550 \times 3 = 2970kg$ 

SAMPLE NO	RESULT
24-9894-04	Pass

Test Method: The United Nations Recommendations on the Transport of Dangerous Goods 23rd Edition 6.5.6.6

TEAR TEST DATE OF TEST: 15/08/2024

One (1) sample, prepared as it would be used in transport to a mass of not less than 550kg, was cut as required and subjected to a test load of not less than 1100kg for five minutes. The sample was then lifted by all its loops and suspended for five minutes. Test Load =  $2 \times MPGM = 2 \times 550kg = 1100kg$ 

SAMPLE NO	RESULT
24-9894-04	Pass

Test Method: The United Nations Recommendations on the Transport of Dangerous Goods 23rd Edition 6.5.6.10

The results of the performance tests reported on this certificate only relate to the packagings tested.

N/h

CHECKED:

Name NICOLE COOPER Name of Signatory CALLUM SPAIN

**AUTHORISED SIGNATORY:** 

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### SPECIFICATION FOR REVALIDATION OF IBC APPROVAL 20507

DATE OF ISSUE: 26/08/2024 REPORT NO: 9894

**DATE OF EXPIRY:** 26/08/2029

#### **PACKAGING DETAILS**

Type: Woven plastics, coated with liner Designator Code: 13H4

**Packaging Marking:** 



Where MM YY signifies the month and year of manufacture (two digits each); and Bagster 20507 signifies the original manufacturer name and approval number.



Stacking pictogram as required by UN Clause 6.5.2.2.2

The minimum dimensions shall be 100 mm x 100 mm to printer's marks. The letters and numbers indicating the mass shall be at least 12 mm high. The area within the printer's marks shall be square and proportional to that shown.

Description: 550kg MPGM orange woven polypropylene (PP) FIBC incorporating six lifting

loops with a liner and a closing zip configuration

Manufacturer: Suqian Zhongsu Industry Co. Ltd., Suqian, Jiangsu, China

Manufacturer's

Product Code: N.A.

**SPECIFICATIONS** 

Maximum Permissible Gross Mass (MPGM): 550kg Nominal Dimensions: 2500(L) x 1500(W) x 400mm (H)

Nominal Tare Mass: 7370 grams Packing Group: III

Stack Height: Base + 3

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### SPECIFICATION FOR REVALIDATION OF IBC APPROVAL...

DATE OF ISSUE: 26/08/2024 REPORT NO: 9894

DATE OF EXPIRY: 26/08/2029

#### Materials of Construction (MaC):

Body, Top and Base

MaC.:

Orange flat weave extruded polypropylene tapes 1650 denier, and 14 x 14 tapes per sq. inch coated. Supplier: Suqian Zhongsu Industry Co. Ltd.;

Grade: Top-level. Top: 204 g/m<sup>2</sup>, Base: 222 g/m<sup>2</sup>, Body: 217 g/m<sup>2</sup>

**Stitching MaC:** White polyester threads white chain stitching. 36g/m

**Lifting Loops MaC:** Orange 75mm polypropylene belt 3250 D x 700 D. 482 g/m<sup>2</sup>

Liner MaC: Clear 200µm thick LDPE

Method of Construction (MeC):

General MeC: Flat weave PP tapes with common panel lifting loops

**Top to Body MeC:** Edges of the top and long panel are folded internally onto themselves.

The two folds are then brought together and bound using two rows of lock

stitching to form a 17mm hem.

Body To Base MeC: Edges are brought together and folded onto the body panel. The fold is

bound using two rows of lock stitching to form an 18mm hem.

**Lifting Loops MeC:** 6 x 70mm (W) lifting loops of woven PP are single chain stitched along the

edges of the loop material binding it to the body and the base material. The loop is further bound to the body material using the top-body hem stitching line. The loops protrude 380mm above the FIBC stack height.

**Liner MeC:** Continuously extrusion blown

Closing Method: Zip offset by 130mm from the perimeter of the top panel extending from

the length of one short side, along the length of one long side, and along

the length of the adjacent short side.

PROPOSED USE Solids - dangerous goods of Package Group III, and gross mass no

greater than 550kg

SPECIAL REQUIREMENTS Nil.

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## SPECIFICATION FOR REVALIDATION OF IBC APPROVAL...

DATE OF ISSUE: 26/08/2024 REPORT NO: 9894

DATE OF EXPIRY: 26/08/2029

**TESTING** 

Testing Organisation: Anlock Pty Ltd trading as Falcon Test Engineers

Test Report(s) Attached: 9894

Issue Approval To: Bagster Investments Pty Ltd, 6 Lilly Pilly Place, Mooloolaba 4557

APPLICANT DETAILS

Name: Anlock Pty Ltd trading as Falcon Test Engineers

Address: P.O. Box 4000, Dandenong South, VIC., 3164, Australia

Contact Person: Callum Spain Phone: (03) 9706 7758

**Fax:** (03) 9706 7593

Int. Tel.: +61 3 9706 7758

Signature: Date: 26/08/2024

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# SPECIFICATION FOR REVALIDATION OF IBC APPROVAL...

DATE OF ISSUE: 26/08/2024 REPORT NO: 9894

**DATE OF EXPIRY:** 26/08/2029

### **PHOTOGRAPHS**











